

Name _____ Date _____

PROCEDURE	SETUP
Safety Glasses – Automatic Fail without	_____
Check Torch Tip	_____ (5)
Check Oxygen Regulator Screw	_____ (5)
Check Acetylene Regulator Screw	_____ (5)
Open Oxygen Cylinder Valve	_____ (5)
Adjust Oxygen Working Pressure to 25 p.s.i.	_____ (5)
Open Acetylene Cylinder Valve	_____ (5)
Adjust Acetylene Working Pressure to 5 p.s.i.	_____ (5)
Open Oxygen Torch Valve completely	_____ (5)
Crack the Acetylene Torch Valve	_____ (5)
Ignite the torch with a flint lighter	_____ (5)
Adjust the flame to neutral with the oxygen preheat valve	_____ (5)
Depress the cutting lever to make sure the flame remains neutral	_____ (5)

PROCEDURE	SHUTDOWN
Close all torch valves	_____ (5)
Close Oxygen Cylinder Valve	_____ (5)
Purge Oxygen from the system using the torch body	_____ (5)
Release pressure from the Oxygen Regulator Screw	_____ (5)
Close the Acetylene Cylinder Valve	_____ (5)
Purge Acetylene from the system using the torch body	_____ (5)
Release pressure from the Acetylene Regulator Screw	_____ (5)
Close all torch valves	_____ (5)
Roll up hoses	_____ (5)

SCORE _____ (105)